



**“We Deliver
“BEST QUALITY”**



KESAR TUBES (INDIA)

AN ISO 9001:2015 CERTIFIED COMPANY

Web.: www.kesartubesindia.com



KESAR TUBES (INDIA)

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Company Profile

KESAR TUBES (INDIA) is one of the leading Stockist & Dealers in : S. S. Pipe, Tubes, Seamless & Welded, S. S. Sheet, Carbon Steel, Rod, Coil, Extrusions, Ingots, Ferrous & Non-Ferrous Metals, AISI 304/304L/316/316L, 321, 310 etc. We have set up our business empire since last One Decade serving many core industries all through out most satisfactorily.

We always strive to meet the exacting standards of quality for our products, which are as per accepted International standards. We supply better quality and better value for money to our customers using best quality control trained manpower coupled with cost effectiveness that will sustain our future growth .

Quality Policy

“Quality is never an accident; it is always the result of high intention, sincere effort, intelligent direction and skillful execution, its represents the wise choice, of many alternatives. “The Company possesses the most modern plants, equipped with the latest machinery which ensures production of quality products. The manufactured quality products have earned the trust of customers all over the world. We are committed to satisfy our customers through supply of quality products and to ensure continual improvement in this direction.

- Continual improvement in quality to minimize the customer complaints.
- To ensure timely delivery of products to customer.
- Improvement skill of work force
- To minimize the waste percentage

Third Party Inspection



Larsen & Toubro Ltd.



Nuclear Power Corp.
of India Ltd.



Dept. of Atomic Energy



Electromech Engg.



DET NORSKE VERITAS





KESAR TUBES (INDIA)

AN ISO 9001:2015 CERTIFIED COMPANY

Pipes & Tubes

Stainless Steel : ASTM A312 TP 304 / 304L / 304H / 316 / 316L / 316H / 317 / 317L / 321 / 321H / 310 / 347 / 347H / 904L etc.

Carbon Steel : ASTM A53 GR. B / A106 GR. B / API 5L GR. B / API 5L GR. X42 / 46 / 52 / 56 / 60 / 65 / 70 / A333 GR. 3 / GR. 6 etc.

Alloy Steel : ASTM A335 GR. P1 / P5 / P9 / P11 / P22 / P91 etc.

Others : Duplex, Super Duplex, Inconel, Monel Hastelloy, Nickel, Alloy 20, 254 SMO, Copper, Brass, Bronze, Titanium, Tantalum, Bismuth, Aluminium, High Speed Steel, Zinc, Lead, etc.

Types : Round, Square, Rectangular.

Size : Upto 24" NB. (Seamless & Welded)

Wall Thickness : Sch. 5S to Sch. XXS



Sheet, Plate, Coils & Bars



Stainless Steel : ASTM A312 TP 304 / 304L / 304H / 316 / 316L / 316H / 317 / 317L / 321 / 321H / 310 / 347 / 347H / 904L etc.

Carbon Steel : ASTM A53 GR. B / A106 GR. B / API 5L GR. B / API 5L GR. X42 / 46 / 52 / 56 / 60 / 65 / 70 / A333 GR. 3 / GR. 6 etc.

Alloy Steel : ASTM A335 GR. P1 / P5 / P9 / P11 / P22 / P91 etc.

Others : Duplex, Super Duplex, Inconel, Monel Hastelloy, Nickel, Alloy 20, 254 SMO, Copper, Brass, Bronze, Titanium, Tantalum, Bismuth, Aluminium, High Speed Steel, Zinc, Lead, etc.

Types : Round, Square, Rectangular.

Size : Upto 24" NB. (Seamless & Welded)

Wall Thickness : Sch. 5S to Sch. XXS

Butt-Weld Fittings

Stainless Steel: ASTM A312 TP 304 / 304L / 304H / 316 / 316L / 316H / 317 / 317L / 321 / 321H / 310 / 347 / 347H / 904L etc.

Carbon Steel: ASTM A234 WPB / A420 WPL3 / A420 WPL6 / MSS-SP-75 WPHY 42/46/52/56/60/65/70

Alloy Steel: ASTM A234 WP1 / WP5 / WP9 / WP11 / WP22 / WP91 / AISI 4130 / AISI 4140

Others: Duplex, Super Duplex, Inconel, Monel Hastelloy, Nickel, Alloy 20, 254 SMO, Copper, Brass, Bronze, Titanium, Tantalum, Bismuth, Aluminium, High Speed Steel, Zinc, Lead, etc.

Types: Elbow, Tee, Reducer, Return Bends, Stub-Ends, Cap, Collar, Cross, Insert etc.

Size: 1/4" NB TO 32" NB. (Seamless & Welded)

Wall Thickness: Sch. 5S To Sch. XXS.





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Forged Fittings

Stainless Steel : ASTM A312 TP 304 / 304L / 304H / 316 / 316L / 316H / 317 / 317L / 321 / 321H / 310 / 347 / 347H / 904L etc.

Carbon Steel : ASTM A105 / A350 LF2, etc.

Alloy Steel: ASTM A182 F1 / F5 / F9 / F11 / F22 / F91 / AISI 4130 / AISI 4140

Others: Duplex, Super Duplex, Inconel, Monel Hastelloy, Nickel, Alloy 20, 254 SMO, Copper, Brass, Bronze, Titanium, Tantalum, Bismuth, Aluminium, High Speed Steel, Zinc, Lead, etc.

Types: Elbow, Tee, Union, Cross, Coupling, Cap, Bushing, Plug, Swage Nipple, Welding Boss, Hexagon Nipple, Barrel Nipple, Welding Nipple, Parallel Nipple, Street Elbow, Hexagon Nut, Hose Nipple, Bend, Adapter, Insert, Weldolet, Elbolet, Sockolet, Thredolet, Nipolet, Latrolet, etc.

Size: 1/4" NB TO 4" NB. (Socketweld & Threaded)

Class: 3000#, 6000#, 9000#.



Flanges



Stainless Steel : ASTM A312 TP 304 / 304L / 304H / 316 / 316L / 316H / 317 / 317L / 321 / 321H / 310 / 347 / 347H / 904L etc.

Carbon Steel: ASTM A105 / A350 LF2, etc.

Alloy Steel: ASTM A182 F1 / F5 / F9 / F11 / F22 / F91 / AISI 4130 / AISI 4140

Others: Duplex, Super Duplex, Monel, Nickel, Inconel, Hastelloy, Copper, Brass, Bronze, Titanium, Tantalum, Bismuth, Aluminium, High Speed Steel, Zinc, Lead, etc.

Types: Weldneck, Slipon, Blind, Socket Weld, Lap Joint, Spectacles, Ring Joint, Oriface, Long Weldneck, Deck Flange, etc.

Size: 1/2" NB TO 24" NB.

Class: 150#, 300#, 400#, 600#, 900#, 1500# & 2500#.

Valves

TYPES : Gate Valve, Ball Valve, Globe Valve, Butterfly Valve, Check Valve, Cryogenic Valve

GRADES : WCB, WC1, WC6, WC9, LCB, LCC, LC3, C5, C12, CF8, CF8M, CF3, CF3M, CF8C, CN7M, CD4MCu, Hastelloy, Inconel, 304L, 316L, 2205, 2507 etc.

MATERIAL : Stainless Steel / Duplex / Super Duplex / Nickel Alloy / Carbon Steel / Alloy Steel

CLASS : 150#, 300#, 600#, 800#, 900#, 1500# & 2500#.





S.S Pipe Dimension

STAINLESS STEEL PIPE DIMENSION & WEIGHT-KG. PER MTR. (ANSI B36.19)

Nominal Bore		Outside Diameter	Schedule 5S		Schedule 10S		Schedule 40S		Schedule 80S		Schedule 160S		Schedule XXS	
mm	INCH	mm	Wt mm	Weight (Kg/mt)	Wt mm	Weight (Kg/mt)	Wt mm	Weight (Kg/mt)	Wt mm	Weight (Kg/mt)	Wt mm	Weight (Kg/mt)	Wt mm	Weight (Kg/mt)
3	1/8	10.3	1.24	0.276	1.24	0.28	1.73	0.37	2.41	0.47	-	-	-	-
6	1/4	13.7	1.24	0.390	1.65	0.49	2.24	0.631	3.02	0.80	-	-	-	-
10	3/8	17.1	1.24	0.490	1.65	0.63	2.31	0.845	3.20	1.10	-	-	-	-
15	1/2	21.3	1.65	0.800	2.11	1.00	2.77	1.27	3.75	1.62	4.75	1.94	7.47	2.55
20	3/4	26.7	1.65	1.03	2.11	1.28	2.87	1.68	3.91	2.20	5.54	2.89	7.82	3.63
25	1	33.4	1.65	1.30	2.77	2.09	3.38	2.50	4.55	3.24	6.35	4.24	9.09	5.45
32	1 1/4	42.2	1.65	1.65	2.77	2.70	3.56	3.38	4.85	4.47	6.35	5.61	9.70	7.77
40	1 1/2	48.3	1.65	1.91	2.77	3.11	3.68	4.05	5.08	5.41	7.14	7.25	10.16	9.54
50	2	60.3	1.65	2.40	2.77	3.93	3.91	5.44	5.54	7.48	8.74	11.1	11.07	13.44
65	2 1/2	73.0	2.11	3.69	3.05	5.26	5.16	8.63	7.01	11.4	9.53	14.9	14.2	20.39
80	3	88.9	2.11	4.51	3.05	6.45	5.49	11.30	7.62	15.2	11.1	21.3	15.24	27.65
100	4	114.3	2.11	5.84	3.05	8.36	6.02	16.07	8.56	22.3	13.49	33.54	17.12	41.03
125	5	141.3	2.77	9.47	3.40	11.57	6.55	21.8	9.53	31.97	15.88	49.11	19.05	57.43
150	6	168.3	2.77	11.32	3.40	13.84	7.11	28.3	10.97	42.7	18.2	67.56	21.95	79.22
200	8	219.1	2.77	14.79	3.76	19.96	8.18	42.6	12.07	64.6	23.0	111.2	22.23	107.8
250	10	273.1	3.40	22.63	4.19	27.78	9.27	60.5	15.08	96.0	28.6	172.4	25.40	155.15
300	12	323.9	3.96	31.25	4.57	36.00	9.52	73.88	17.45	132.0	33.32	238.76	25.40	186.97
350	14	355.6	3.96	34.36	4.78	41.3	11.13	94.59	19.05	158.08	35.71	281.70	-	-
400	16	406.4	4.19	41.56	4.78	47.29	12.7	123.30	21.41	203.33	40.46	365.11	-	-
450	18	457.2	4.19	46.80	4.78	53.42	14.27	155.80	23.8	254.36	45.71	466.40	-	-
500	20	508.0	4.78	59.25	5.54	68.71	15.09	183.42	26.19	311.2	49.99	564.68	-	-
600	24	609.6	5.54	82.47	6.35	94.45	17.48	255.41	30.96	442.08	59.54	808.22	-	-

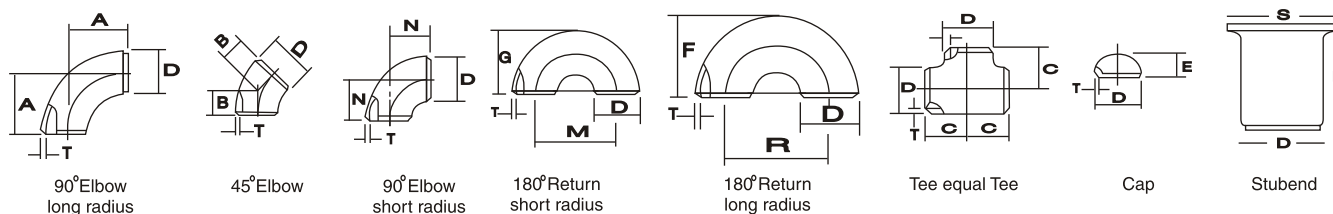
Formula of Calculating Weight

Weight of S.S. Pipe O.D. (mm) - W. Thick (mm) x W. Thick (mm) x 0.0248 = Wt. Per Mtr. O.D. (mm) - W. Thick (mm) x W. Thick (mm) x 0.00756 = Wt. Per Feet.	Weight of S. S. Circle Dia (mm) x Dia (mm) x Thick (mm) ÷ 160 = Gms. Per PC Dia (mm) x Dia (mm) x Thick (mm) x 0.0000063 = Kg. Per PC
Weight of S.S. Round Bar DIA (mm) x DIA (mm) x 0.00623 = Wt. Per Mtr. DIA (mm) x DIA (mm) x 0.0019 = Wt. Per Feet.	Weight of Brass Pipe / Copper Pipe O.D. (mm) - Thick (mm) x Thick (mm) x 0.0260 = Wt. Per Mtr.
Weight of S.S. Square Bar DIA (mm) x DIA (mm) x 0.00788 = Wt. Per Mtr. DIA (mm) x DIA (mm) x 0.0024 = Wt. Per Feet.	Weight of Lead Pipe O.D. (mm) - Wt. (mm) x Wt. (mm) x 0.0345 = Wt. Per. Mtr.
Weight of S.S. Hexagonal Bar A/F (mm) x A/F (mm) x 0.00680 = Wt. Per Mtr. A/F (mm) x A/F (mm) x 0.002072 = Wt. Per Feet.	Weight of Aluminium Pipe O.D. (mm) - Thick (mm) x Thick (mm) x 0.0083 = Wt. Per Mtr.
Weight of S.S. Flat Bar Width (mm) x Thick (mm) x 0.00798 = Wt. Per Mtr. Width (mm) x Thick (mm) x 0.00243 = Wt. Per Feet.	Weight of Aluminium Sheet Length (Mtr.) x Width (Mtr.) x Thick (mm) x 2.69 = Wt. Per PC
Weight of S.S. Sheets & Plates Length (Mtrs) x Width (Mtrs) X Thick (mm) x 8 = Kg. Per Sheet Length (Ft) x Width (Ft) x Thick (mm) x 3/4 = Kg. Per Sheet	Weight for Conversion of Mtr. To Feet Weight of 1 Mtr. ÷ 3.2808 = Feet
Formula for Calculating Width of Sheet for making Pipe Outer DIA - Wall Thickness X 22/7 Width of Sheet	



Dimension of Butt Weld Fittings

DIMENSION OF BUTT WELD FITTINGS ANSI B-16.9 / B-16.29



Nominal Pipe Size		Outside Diameter	Center to Face				Back to Face			Center to Center			Length 'L' MSSSP43 B16.9	
INCH	MM	D	A R=1.5D	B	C	N R=1D	E	F	G	R	M	S	Short L	Long L
1/2	15	21.3	38.00	16.0	25.0	-	25.0	48.0	-	76.0		35.0	50.8	76.2
3/4	20	26.7	29.00	11.0	29.0	-	25.0	43.0	-	57.0		43.0	50.8	76.2
1	25	33.4	38.00	22.0	38.0	25.0	38.0	56.0	41.0	76.0	51.0	51.0	50.8	101.6
1.1/4	32	42.2	48.00	25.0	48.0	32.0	38.0	70.0	52.0	95.0	64.0	64.0	50.8	101.6
1.1/2	40	48.3	57.15	29.0	57.0	38.0	38.0	83.0	62.0	114.0	76.0	73.0	50.8	101.6
2	50	60.3	76.00	35.0	64.0	51.0	38.0	106.0	81.0	152.0	102.0	93.0	63.5	152.4
2.1/2	65	73.0	95.25	44.0	76.0	64.0	38.0	132.0	100.0	191.0	127.0	105.0	63.5	152.4
3	80	88.9	114.30	51.0	86.0	76.0	51.0	159.0	121.0	229.0	152.0	127.0	63.5	152.4
3.1/2	90	101.6	133.35	57.0	95.0	89.0	54.0	184.0	140.0	267.0	175.0	140.0	76.2	152.4
4	100	114.3	152.0	64.0	105.0	102.0	64.0	210.0	159.0	305.0	203.0	157.0	76.2	152.4
5	125	141.3	190.0	79.0	123.0	127.0	76.0	262.0	197.0	381.0	254.0	186.0	76.2	152.4
6	150	168.3	229.0	95.0	143.0	152.0	102.0	313.0	237.0	457.0	305.0	218.0	88.9	203.2
8	200	219.1	305.0	127.0	178.0	203.0	89.0	414.0	313.0	610.0	406.0	270.0	101.6	203.2
10	250	273.1	381.0	159.0	216.0	254.0	102.0	515.0	391.0	762.0	508.0	324.0	127.0	254.0
12	300	323.8	457.0	190.0	254.0	305.0	127.0	619.0	467.0	914.0	610.0	381.0	152.4	254.0
14	350	355.6	533.0	222.0	279.0	358.0	152.0	711.0	533.0	1067.0	711.0	413.0	152.4	305.0
16	400	406.4	610.0	254.0	305.0	406.0	165.0	813.0	610.0	1219.0	813.0	470.0	152.4	305.0
18	450	457.2	686.0	286.0	343.0	457.0	178.0	914.0	686.0	1372.0	914.0	533.0	152.4	305.0
20	500	508.0	762.0	318.0	381.0	508.0	203.0	1016.0	762.0	1524.0	1016.0	584.0	152.4	305.0
22	550	559.0	838.0	343.0	419.0	559.0	229.0	1118.0	838.0	1676.0	1118.0	614.4	152.4	305.0
24	600	610.0	914.0	381.0	432.0	610.0	254.0	1219.0	914.0	1629.0	1219.0	692.0	152.4	305.0
26	650	660.0	991.0	405.0	495.0	660.0	267.0							
28	700	711.0	1067.0	438.0	521.0	771.0	267.0							
30	750	762.0	1143.0	470.0	559.0	762.0	267.0							
32	800	813.0	1219.0	502.0	597.0	813.0	267.0							
34	850	864.0	1295.0	533.0	635.0	864.0	267.0							
36	900	914.4	1372.0	565.0	673.0	914.0	267.0							



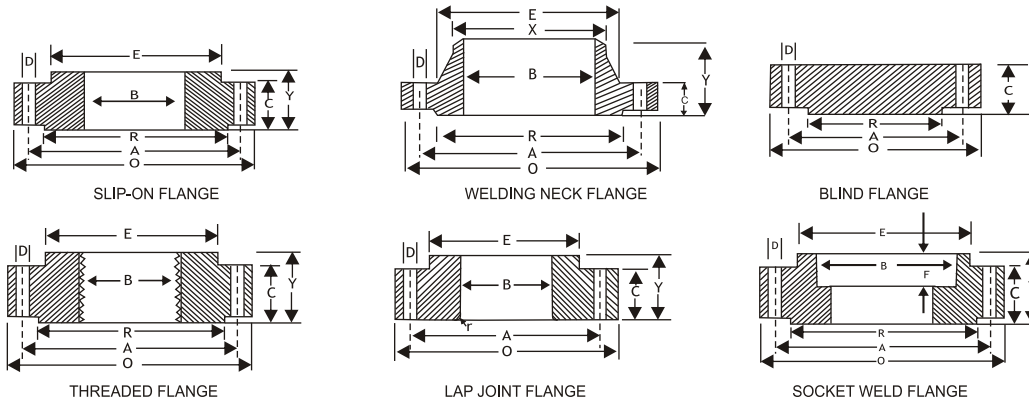
All Dimension in Millimeters



FLANGES CLASS 150 & 300

KESAR TUBES (INDIA)

AN ISO 9001:2015 CERTIFIED COMPANY



DIMENSIONS OF CLASS 150 FLANGES AS PER B16.5

Nominal Pipe Size	Flange Dia O	Dia of Bolt Circle A	No. Of Bolt Holes D	No. Of Holes	Thk of Flange C	Dia of Hub E	Length through Hub			Dia Bore		Dia of R/F R	Depth of Socket F	Pipe Dia X
							S/O & S/W	W/N	L/J	S/O & S/W	L/J			
							Y	Y	Y	B	B			
15	88.9	60.3	15.9	4	11.1	30.2	15.9	47.6	15.9	22.3	22.9	34.9	9.5	21.33
20	98.4	69.8	15.9	4	12.7	38.1	15.9	52.4	15.9	27.7	28.2	42.9	11.1	26.67
25	107.9	79.4	15.9	4	14.3	49.2	17.5	55.6	17.5	34.5	35.0	50.8	12.7	33.40
32	117.5	88.9	15.9	4	15.9	58.7	20.6	57.1	20.6	43.2	43.7	63.5	14.3	42.16
40	127.0	98.4	15.9	4	17.5	65.1	22.2	61.9	22.2	49.5	50.0	73.0	15.9	48.26
50	152.4	120.6	19.0	4	19.0	77.8	25.4	63.5	25.4	62.0	62.5	92.1	17.5	60.31
65	177.8	139.7	19.0	4	22.2	90.5	28.6	69.8	28.6	74.7	75.4	104.8	19.0	73.02
80	190.5	152.4	19.0	4	23.8	107.9	30.2	69.8	30.2	90.7	91.4	127.0	20.6	88.90
100	228.6	190.5	19.0	8	23.8	134.9	33.3	76.2	33.3	116.1	116.8	157.2	23.8	114.30
125	254.0	215.9	22.2	8	23.8	163.5	36.5	88.9	36.5	143.8	144.5	185.7	23.8	141.30
150	279.4	241.3	22.2	8	25.4	192.1	39.7	88.9	39.7	170.7	171.4	215.9	27.0	168.27
200	342.9	298.4	22.2	8	28.6	246.1	44.4	101.6	44.4	221.5	222.2	269.9	31.7	219.07
250	406.4	361.9	25.4	12	30.2	304.8	49.2	101.6	49.2	276.3	277.4	323.8	33.3	273.05
300	482.6	431.8	25.4	12	31.8	365.1	55.6	114.3	55.6	327.1	328.2	381.0	39.7	323.85
350	533.4	476.2	28.6	12	34.9	400.0	57.1	127.0	79.4	359.1	360.2	412.7	41.3	355.60
400	596.9	539.7	28.6	16	36.5	457.2	63.5	127.0	87.3	410.5	411.2	469.9	44.4	406.40
450	635.0	577.8	31.7	16	39.7	504.8	68.3	139.7	96.8	461.8	462.3	533.4	49.2	457.20
500	698.5	635.0	31.7	20	42.9	558.8	73.0	144.5	103.2	513.1	514.3	584.2	54.0	508.00
600	812.8	749.3	34.9	20	47.6	663.6	82.5	152.4	111.1	615.9	615.9	692.1	63.5	609.60

DIMENSIONS OF CLASS 300 FLANGES AS PER B16.5

Nominal Pipe Size	Flange Dia O	Dia of Bolt Circle A	No. Of Bolt Holes D	No. Of Holes	Thk of Flange C	Dia of Hub E	Length through Hub			Dia Bore		Dia of R/F R	Depth of Socket F	Pipe Dia X
							S/O & S/W	W/N	L/J	S/O & S/W	L/J			
							Y	Y	Y	B	B			
15	95.2	66.7	15.9	4	14.3	38.1	22.2	52.4	22.2	22.3	22.9	34.9	9.5	21.33
20	117.5	82.5	19.0	4	15.9	47.6	25.4	57.1	25.4	27.7	28.2	42.9	11.1	26.67
25	123.8	88.9	19.0	4	17.5	54.0	27.0	61.9	27.0	34.5	35.0	50.8	12.7	33.40
32	133.3	98.4	19.0	4	19.0	63.5	27.0	65.1	27.0	43.2	43.7	63.5	14.3	42.16
40	155.6	114.3	22.2	4	20.6	69.8	30.2	68.3	30.2	49.5	50.0	73.0	15.9	48.26
50	165.1	127.0	19.0	8	22.2	84.1	33.3	69.8	33.3	62.0	62.5	92.1	17.5	60.31
65	190.5	149.2	22.2	8	25.4	100.0	38.1	76.2	38.1	74.7	75.4	104.8	19.0	73.02
80	209.5	168.3	22.2	8	28.6	117.5	42.9	79.4	42.9	90.7	91.4	127.0	20.6	88.90
100	254.0	200.0	22.2	8	31.8	146.0	47.6	85.7	47.6	116.1	116.8	157.2	23.8	114.30
125	279.4	234.9	22.2	8	34.9	177.8	50.8	98.4	50.8	143.8	144.5	185.7	-	141.30
150	317.5	269.9	22.2	12	36.5	206.4	52.4	98.4	52.4	170.7	171.4	215.9	-	168.27
200	381.0	330.2	25.4	12	41.3	260.3	61.9	111.1	61.9	221.5	222.2	269.9	-	219.07
250	444.5	387.3	28.6	16	47.6	320.7	66.7	117.5	95.2	276.3	277.4	323.8	-	273.05
300	520.7	450.8	31.7	16	50.8	374.6	73.0	130.2	101.6	327.1	328.2	381.0	-	323.85
350	584.2	514.3	31.7	20	54.0	425.4	76.2	142.9	111.1	359.1	360.2	412.7	-	355.60
400	647.7	571.5	34.9	20	57.2	482.6	82.5	146.0	120.6	410.5	411.2	469.9	-	406.40
450	711.2	628.5	34.9	24	60.3	533.4	88.9	158.7	130.2	461.8	462.3	533.4	-	457.20
500	774.7	685.8	34.9	24	63.5	587.4	95.2	161.9	139.7	513.1	514.3	584.2	-	508.00
600	914.4	812.8	41.3	24	69.8	701.7	106.4	168.3	152.4	615.9	615.9	692.1	-	609.60

Metric values are direct conversion from Inches table of B16.5

Flanges except Lap Joint will be furnished with (1.6 mm) raised face, Which is included in " Thickness" (C) and Length Through Hub (Y).

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KESAR TUBES (INDIA)

AN ISO 9001:2015 CERTIFIED COMPANY

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